

Formolene® L42022E2

Formosa Plastics Corporation, U.S.A. - Linear Low Density Polyethylene

Tuesday, November 5, 2019

General Information

Product Description

Formolene® L42022E2 is a general-purpose film grade linear low density made using gas-phase technology. Formolene® L42022E2 exhibits excellent toughness and strength when drawn down to thin gauges in blown and cast film applications.

Formolene® L42022E2 meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

General		
Material Status	Commercial: Active	
Availability	North America	
Additive	 Antiblock: 7000 ppm ¹ 	• Slip: 1350 ppm ¹
Features	General PurposeHigh Strength	Low DensityUltra High Toughness
Uses	BagsGeneral Purpose	Liners Packaging
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520
Processing Method	Blow MoldingCasting	Coextrusion Film Extrusion

ASTM & ISO Properties ²					
Physical	Nominal Value	Unit	Test Method		
Density	0.919	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (190°C/2.16 kg)	2.0	g/10 min	ASTM D1238		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	1	mil			
Tensile Strength - MD (Break, 0.98 mil, Blown Film)	3900	psi	ASTM D882		
Tensile Strength - TD (Break, 0.98 mil, Blown Film)	2700	psi	ASTM D882		
Tensile Elongation - MD (Break, 0.98 mil, Blown Film)	600	%	ASTM D882		
Tensile Elongation - TD (Break, 0.98 mil, Blown Film)	800	%	ASTM D882		
Dart Drop Impact (0.98 mil, Blown Film)	65	g	ASTM D1709		
Elmendorf Tear Strength - MD (0.98 mil, Blown Film)	110	g	ASTM D1922		
Elmendorf Tear Strength - TD (0.98 mil, Blown Film)	570	g	ASTM D1922		
Optical	Nominal Value	Unit	Test Method		
Gloss (45°, 0.984 mil, Blown Film)	40		ASTM D523		
Haze (0.984 mil, Blown Film)	35.0	%	ASTM D1003		

Notes



¹ Additives talc based

² Typical properties: these are not to be construed as specifications.